



**KYKLOS 4.0** – An Advanced Circular and Agile Manufacturing Ecosystem based on Rapid Reconfigurable Manufacturing Process and Individualized Consumer Preferences

# KYKLOS 4.0 Project Overview

[www.kyklos40project.eu](http://www.kyklos40project.eu)



# KYKLOS 4.0 Factsheet



KYKLOS 4.0

<b>KYKLOS 4.0</b>	An Advanced Circular and Agile Manufacturing Ecosystem based on rapid reconfigurable manufacturing process and individualized consumer preferences
<b>Project Number</b>	872570
<b>Starting Date</b>	01/01/2020
<b>Project Duration</b>	48 months
<b>Call (part) Identifier</b>	H2020-DT-2019-1
<b>Topic</b>	Digital Manufacturing Platforms for Connected Smart Factories
<b>Budget</b>	€19.227.110



# KYKLOS 4.0 Consortium



KYKLOS 4.0

NO	PARTICIPANT	SHORT NAME	COUNTRY	TYPE
1	FUNDACION TECNALIA RESEARCH & INNOVATION	TECNALIA	ES	RI
2	MAGGIOLI SPA	MAGG	IT	LE
3	CENTRO DI RICERCHE EUROPEO DI TECNOLOGIE DESIGN E MATERIALI	CETMA	IT	RI
4	TWI ELLAS ASTIKI MI KerdoskopiKI ETAIREIA	TWI	GR	RI
5	JOTNE EPM TECHNOLOGY AS	Jotne	NO	SME
6	F6S NETWORK LIMITED	F6S	UK	SME
7	FRAUNHOFER GESELLSCHAFT ZUR FOERDERUNG DER ANGEWANDTEN FORSCHUNG E.V.	FOKUS	DE	RI
8	EUROPEAN DIGITAL SME ALLIANCE	DIGITAL SME	BE	NPO
9	CENTRE INTERNACIONAL DE METODES NUMERICS EN ENGINYERIA	CIMNE	ES	RI
10	CIRTES SRC	CIRTES	FR	SME
11	ETHNIKO KENTRO EREVNAS KAI TECHNOLOGIKIS ANAPTYXIS	CERTH	GR	RI
12	GFT ITALIA SRL	GFT	IT	SME
13	KONNEKT ABLE TECHNOLOGIES LIMITED	KT	IE	SME
14	ADVANTIC SISTEMAS Y SERVICIOS SL	ADSYS	ES	SME
15	UNIVERSIDAD POLITECNICA DE MADRID	UPM	ES	UNI
16	PDM E FC PROJECTO DESENVOLVIMENTO MANUTENCAO FORMACAO E CONSULTADORIALDA	PDMFC	PT	SME
17	ENGINEERS FOR BUSINESS IPIRESIES TECHNOLOGIAS KAI MICHANIKIS ANONIMI ETAIRIA	EfB	GR	SME
18	ALGOSYSTEMS ANONIMI TECHNIKI EMPORIKI ETAIRIA PLIROFORIKIS AUTOMATISMON KAI METROLOGIAS	ALGOSYSTEMS	GR	SME
19	UNIVERSIDADE DE COIMBRA	UC	PT	UNI
20	INNOV-ACTS LIMITED	INNOV-ACTS	CY	SME
END USERS				
21	ASTILLEROS DE SANTANDER SA	AST	ES	LE
22	GE MEDICAL SYSTEMS ISRAEL LTD	GRC	IL	LE
23	VESTEL ELEKTRONIK SANAYI VE TICARET ANONIM SIRKETI	VESTEL	TR	LE
24	PRO MEDICARE SRL	Pro Medicare	IT	SME
25	DIAD GROUP SRL	DIGRO	IT	LE
26	AGROTIKOS PTINOTROFIKOS SYNETERISMOS IOANNINON "I PINDOS"	PINDOS	GR	LE
27	CONTINENTAL AUTOMOTIVE ROMANIA SRL	CONT	RO	LE
28	KANFIT3D LTD	KANFIT3D	IL	SME
29	SOFTWARE IMAGINATION & VISION SRL	SIMAVI	RO	LE



# Rationale

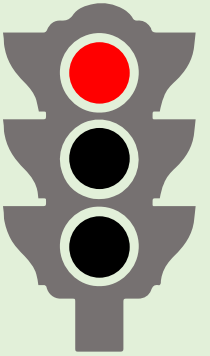


KYKLOS 4.0

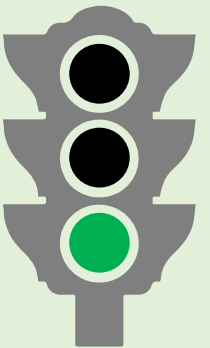


Manufacturing companies **consume** high amounts of energy as well as **natural resources** in their product-making processes:

- The respective amounts and overall costs of product making are increasing
- EU energy prizes are continuously increasing
- Raw materials price trend is ascending, increasing short term volatility



**Optimizing** the manufacturing processes becomes “a must” to ensure **sustainability**



# KYKLOS 4.0 Briefly



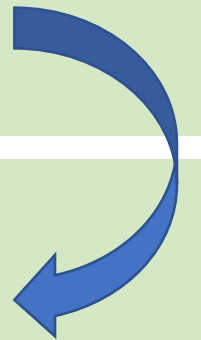
KYKLOS 4.0

KYKLOS 4.0 aims at providing a **Circular Technology Ecosystem** which creates and supports the configurations, methodologies, production techniques, decision and actions at all different levels and stages of the manufacturing value chain so as to achieve:

- 🏭 **Increased energy efficiency**
- 🏭 **Decreased use of raw materials (second use of parts or materials)**
- 🏭 **Customer-centricity**
- 🏭 **On-demand manufacturing**

Meeting Industry 4.0 objectives:

- 🏭 **Operational excellence**
- 🏭 **Mass customization and personalization**
- 🏭 **Increasing efficiency**
- 🏭 **Reducing waste**
- 🏭 **Boosting competitiveness**



# KYKLOS 4.0 contribution to Circularity



KYKLOS 4.0

The future of manufacturing will see a gradual development towards a **high-quality circular manufacturing industry**, in which the demand for scarce raw materials is met by raw materials from the value chain wherever possible, considering the following five strategic goals

## Five Strategic Goals of Circular Manufacturing

(Source: World Manufacturing Foundation)



Redesign Products & Materials Selection



Conserve & Recover Resources



Develop New Ways of Production



Implement Service-based Model



Shift to Renewable Raw Materials

In the global landscape, KYKLOS 4.0 is promoting low-cost and easy-to-use tools and data platforms, so that SMEs could adopt Circular Economy principles with limited investments from an ICT platform and data space point of view



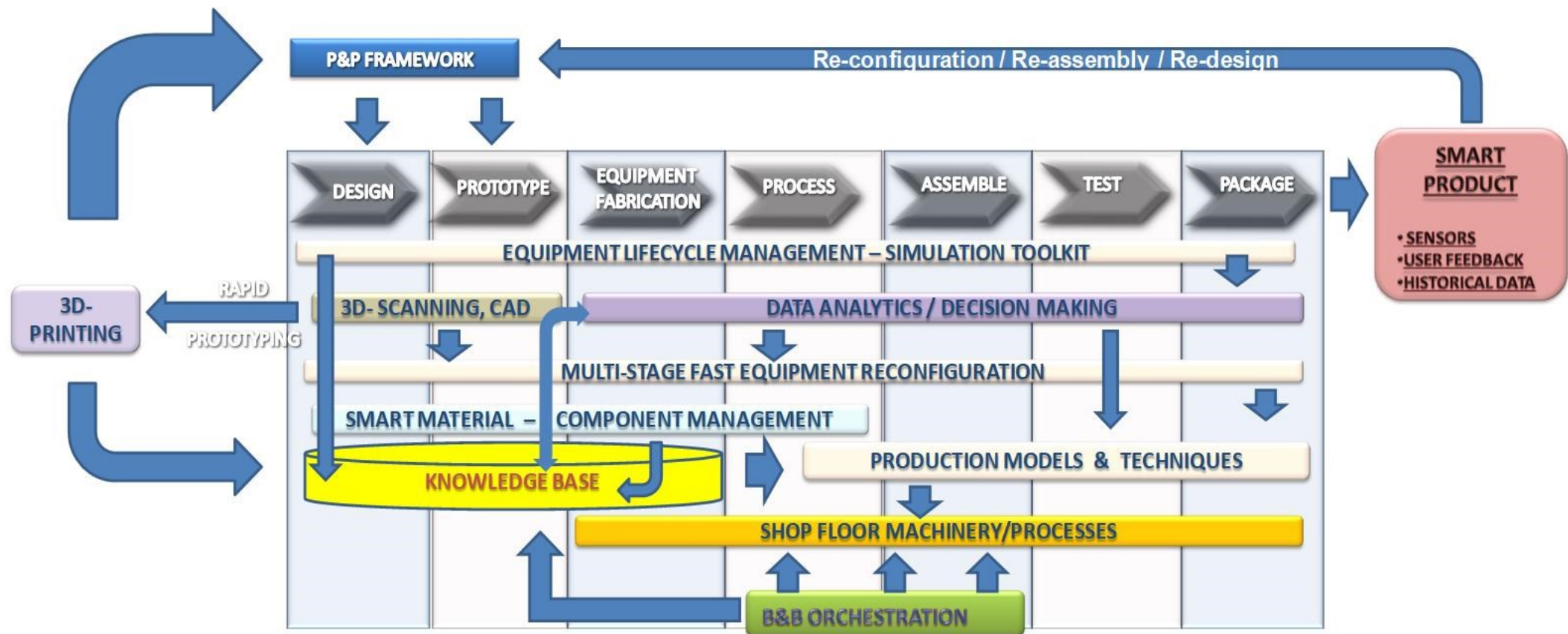


# KYKLOS 4.0 Circular Manufacturing Framework



KYKLOS 4.0

KYKLOS 4.0 will deliver an advanced configuration variants' framework and state-of-the-art production paradigm, embedding **key technologies** into a unified platform Ecosystem to **manage live product circular innovation**



# KYKLOS 4.0 Objectives



KYKLOS 4.0

The following set of objectives are set, covering the project's **scientific and technological aspects** throughout its duration as well as the **exploitation of the project's results** after its end:

**01** Decentralized Interoperable Agent-Based B2B Marketplace Platform

**02** Virtual Production Line Orchestration Module & Interoperative Fog Architecture Framework

**03** Continuous Deep Learning Toolkit for Operational Metrics

**04** Tailored Circular Manufacturing and Mass Customization Services

**05** Big Data Aggregation and Integrated DSS for Optimizing Production Capacity

**06** KYKLOS 4.0 Auditing Mechanisms

**07** Product Data Management

**08** Product Life Cycle Monitoring / Customer Feedback

**09** KYKLOS 4.0 Production Line "Smartification" System

**10** Additive Manufacturing Simulation Modules

**11** KYKLOS 4.0 Automated Refurbishment Certification



# KYKLOS 4.0 Services

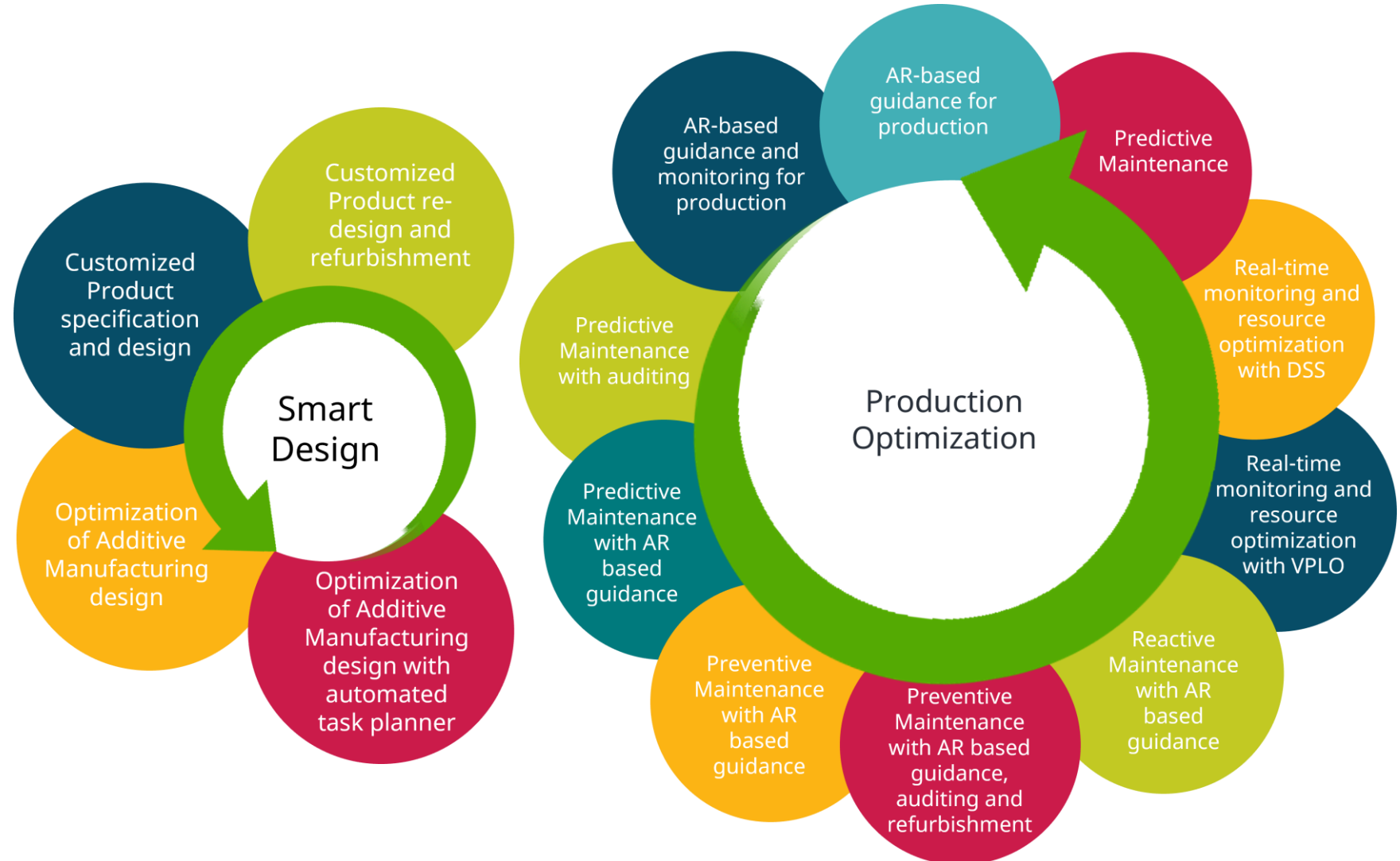


KYKLOS 4.0

**KYKLOS 4.0 technology** involves a set of **intelligent tools for real-time analytics & prediction, and recommendation systems**, integrated into the KYKLOS 4.0 configuration environment

Rapid  
Reconfigurable  
Manufacturing  
Process

Individualization  
of Consumer  
Preferences



# KYKLOS 4.0 Pilots



KYKLOS 4.0

KYKLOS 4.0 will **demonstrate** the transformative effects that Circular Production System (CPS), Product Life Management (PLM), Life Cycle Analysis (LCA), Augmented Reality (AR) and Artificial Intelligence (AI) technologies and methodologies will have to the **Circular Manufacturing** framework

**Large-scale piloting** in 8 pilots to demonstrate the technical, environmental and economic viability of KYKLOS 4.0 Ecosystem



## KYKLOS 4.0 Smart and Circular Manufacturing Pilots

**01** Medical Pilot  
**PRO MEDICARE** facilities – Italy

**02** Aerospace Pilot  
**KANFIT3D** facilities – Israel

**03** Aerospace Pilot  
**GRC** facilities – Israel

**04** Electronic Devices/Equipment Pilot  
**VESTEL** facilities – Turkey

**05** Electronic Equipment Pilot  
**CONTINENTAL** facilities – Romania

**06** Shipyard Pilot  
**ASTANDER** facilities – Spain

**07** Food Industry Pilot  
**PINDOS Cooperative** facilities – Greece

**08** Automotive Pilot  
**DIGRO** facilities – Italy

**VESTEL**

**Continental**



**DIGRO GROUP**  
BRINGING GREEN DESIGN IN MANUFACTURING



**ASTANDER**



# KYKLOS 4.0 Marketplace



KYKLOS 4.0



The KYKLOS 4.0 Marketplace will use an ontology that can represent all **offers** from **suppliers**, and all **requests** from **clients**, while being small enough to be workable

KYKLOS 4.0 Marketplace will provide the following:

- A **catalogue** of products and services enriched with contextual and semantic information
- Improved searching results by finding close **matches** that are still semantically relevant but would otherwise be ignored
- Focus on **circular economy** of materials, creating specific handling for greener alternatives
- Specific **LCA** information related to materials and services available in the market

# KYKLOS 4.0 Standards



KYKLOS 4.0

Standards are pursued in the project **pilots**

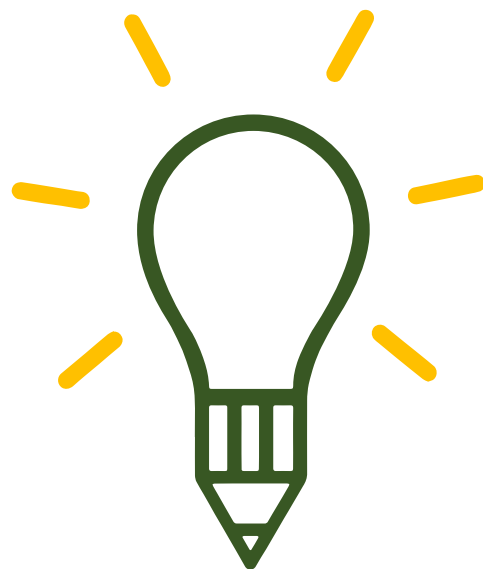
- Standards are a powerful **marketing tool** by:
  - Providing trust and demonstrating the quality of components and services to customers
  - Unlocking customers (end-users and service providers) from vendor-specific solutions
- **Best practice** guides for the standards will assist future providers of components and services to benefit from the KYKLOS 4.0 Platform
- Providers of KYKLOS 4.0 component and services can actively be involved in the maintenance and development of the standards to **improve** further their performance and tailor them to their need



# KYKLOS 4.0 Open Calls



KYKLOS 4.0



KYKLOS 4.0 will organize two Open Calls during the project with the objective of **engaging European SMEs** in the design and implementation of highly innovative experiments/prototypes using research infrastructure available within the framework of the project

**Several events**, including online webinars and local face-to-face events across Europe will implemented within the framework of the two Open Calls

Funding will be provided to projects led by small consortia (third parties) and targeting **innovative concepts**. Each project is expected to define their own project objectives while adhering to the larger objectives and vision of the KYKLOS 4.0 project

A total of **€3M** has been budgeted for the KYKLOS 4.0 Open Calls. In principle, €1M for the 1<sup>st</sup> and €2M for the 2<sup>nd</sup> Open Call. **Awarded projects may receive up to €150.000**, with each third party receiving a maximum of €60.000

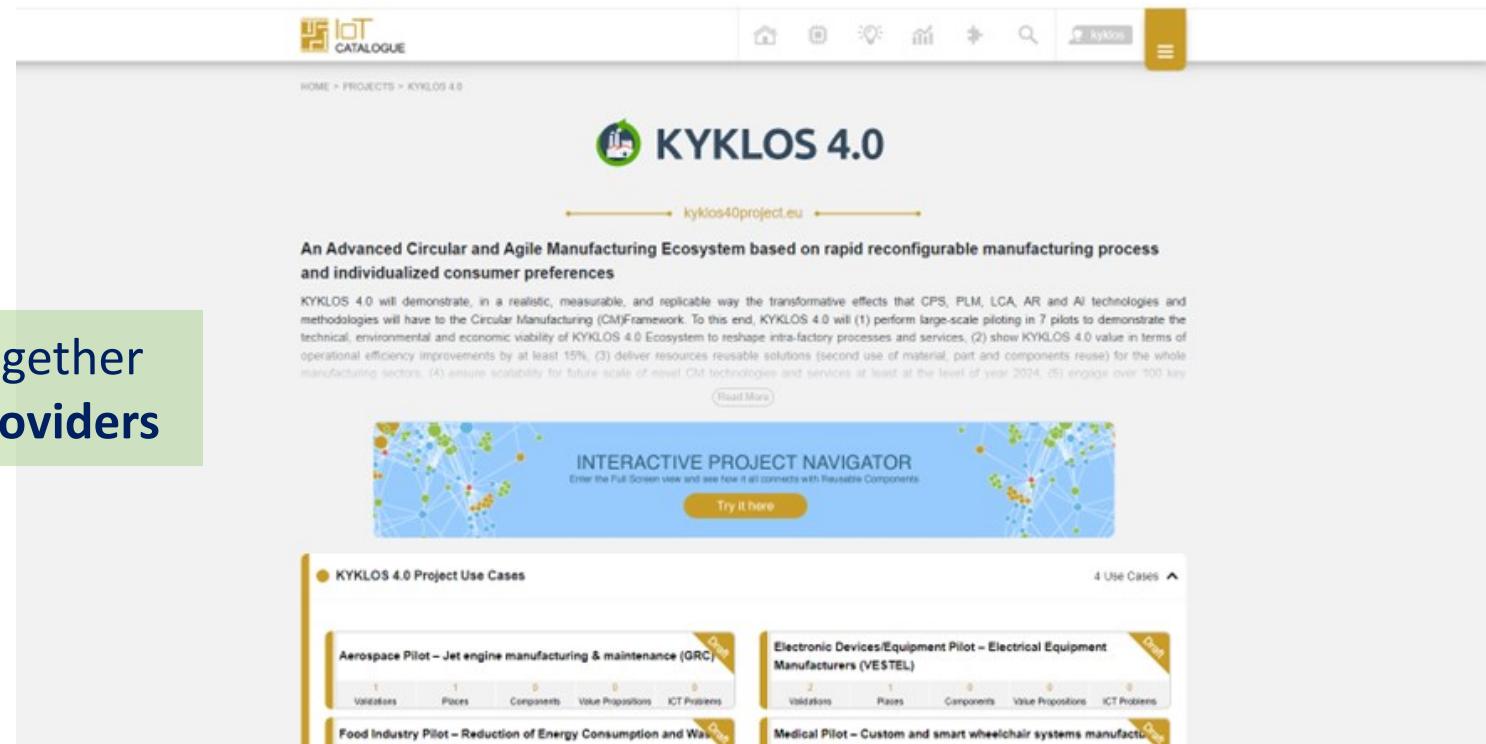


# KYKLOS 4.0 on IoT Catalogue



KYKLOS 4.0

The IoT Catalogue brings together IoT users and **technology providers**



Learn more about **KYKLOS 4.0 Use Cases** and **Components** on  
<https://www.iot-catalogue.com/projects/61eecf88120630002afdfef6>





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Find **demo videos** of KYKLOS 4.0 Components on  
<https://www.youtube.com/channel/UCjExattPrmLOetNPI4OxD0g>

[www.kyklos40project.eu](http://www.kyklos40project.eu)

